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(54) **Disk array subsystem for use in a data processing system.**

(57) A disk array subsystem for use in a data processing system. In one embodiment, the disk array subsystem comprises a generally rectangular chassis having a top wall, a bottom wall, a pair of side walls, an open front end and an open rear end. A fan pack is removably mounted over the open rear of the chassis to cool the contents thereof by drawing air into the chassis through the open front end and out of the chassis through the open rear end. Disposed within the chassis are three power supplies, a pair of controller boards, a backplane, and a set of twenty disk drive modules. A mounting structure comprising four first disk drive module guide plates and a pair of second disk drive module guides is fixedly mounted within the chassis for removably mounting the disk drive modules in the chassis through the open front end and for placing the disk drive modules in approximate alignment with the backplane for electrical connection therewith. Each first guide plate is shaped to include five parallel slotted channels, and each second disk drive module guide plate is shaped to include ten parallel grooves. Each of the twenty disk drive modules includes an elongated frame having a longitudinally extending T-bar adapted for slidable insertion into one of the slotted channels and a longitudinally extending fin adapted for slidable insertion into one of the grooves. The T-bar is shaped to include a detent, and the slotted channel is shaped to include a pawl, the detent and the pawl being interengageable so as to permit the disk drive module to be secured in place on its associated slotted channel.

EP 0 584 979 A2

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## BACKGROUND OF THE INVENTION

The present invention relates generally to data processing systems and, more particularly, to a new and novel disk array subsystem for use in a data processing system.

One well known problem associated with data processing systems is computer system throughput, namely, the relatively slow rate at which mass storage devices are capable of accessing data.

Generally speaking, CPU's (central processing units) are capable of processing data much more quickly than mass storage devices are capable of delivering data. Consequently, a CPU often loses time, standing idle, while waiting for needed data to be transferred thereto from a mass storage device. As can readily be appreciated, this inefficiency frequently results in a waste of the tremendous horsepower of the CPU, which does not achieve maximum performance.

In the past, approaches utilizing disk caches and database segmenting were developed to minimize this problem. However, none of these approaches met all of the requirements of a high-transaction processing environment.

Recently, subsystems comprising disk arrays, i.e. groups of small, independent disk drive modules used to store large quantities of data, have been developed and found to possess many advantages over a single large disk drive. For example, the individual modules of a disk array typically take up very little space and typically use less power and cost less than a single large disk drive, yet, when grouped together in an array, provide the same data storage capacity as a single large disk drive. In addition, the small disks of an array retrieve data more quickly than does a single large disk drive because, with a small disk drive, there is less distance for the actuator to travel and less data per individual disk to search through. The greatest advantage to small disk drives, however, is the boost they give to I/O performance when configured as a disk array subsystem.

In a disk array configuration, multiple drives process concurrent data retrieval/storage requests. Supported by a software "device driver" and individual controllers, the disks operate simultaneously. While one disk drive is retrieving/storing data, another can be sending data to the CPU. With several disks performing overlapped seeks, data can be retrieved and delivered more rapidly to the CPU. The CPU spends less time idle, so overall system performance improves substantially.

Examples of known disk array subsystems are the Data General Corp. High Availability Disk Array (H.A.D.A.) subsystem and the Data General Corp. Combined Storage Subsystem 2 (CSS2) subsystem. Both of these disk array subsystems use 5.25 inch disk drives.

## SUMMARY OF THE INVENTION

Accordingly, the present invention provides a novel disk array subsystem and disk drive module.

Preferably the disk array subsystem has a plurality of disk drive modules wherein the individual disk drive modules can be easily replaced when necessary.

The disk array subsystem as described above is provided with a size and shape which conform to industry standards for the purposes of modularity and, yet, which has the capacity to include a maximal number of disk drive modules. The disk drive modules may have 3.5 inch disk drives.

Preferably the disk array subsystem as described above includes a chassis and a new and novel arrangement for slidably and removably mounting the disk drive modules in the chassis and a new and novel arrangement for securing the disk drive modules in place within the chassis of the subsystem.

Preferably the disk array subsystem as described above includes a new and novel arrangement for cooling the components contained in the disk array subsystem.

## SUMMARY OF THE INVENTION

One embodiment of a disk array subsystem adapted for use in a data processing system comprises a chassis, a backplane fixedly mounted inside said chassis, disk drive module guide plate means, said disk drive module guide plate means including a first guide plate having a plurality of parallel slotted channels, said first guide plate being fixedly mounted inside said chassis, a plurality of disk drive modules slidably and removably mounted on said first guide plate, each disk drive module including an elongated T-bar slidably mounted in one of said parallel slotted channels, said disk drive module guide plate means serving to support said disk drive modules and to place the disk drive modules mounted thereon in approximate alignment with said backplane for electrical connection therewith, controller means for controlling the operations of said disk drive modules, and power supply means for powering said disk drive modules.

Each disk drive module and its associated slotted channel on the first guide plate may include a pawl and detent combination for securing the disk drive module in place on its associated slotted channel.

Each disk drive module may contain a 3.5 inch disk drive, and twenty such disk drive modules are mounted in the chassis, the subsystem having an outer length of 19 inches and an outer width of 14 inches.

The chassis is a generally rectangular box-like structure, and air-circulating means are provided at the rear end thereof to move air longitudinally from the front end through the back end.

The disk drive module includes a frame and a reg-

ulator card having an edge connector and wherein the regulator card is movably mounted on the frame so as to facilitate mating the edge connector with an associated connector on the backplane.

Various other objects, as well as features and advantages, of preferred embodiments of the present invention are set forth in part in the description which follows, and in part will be obvious from the description.

The invention is defined in the appended claims to which reference should now be made

### BRIEF DESCRIPTION OF THE DRAWINGS

The invention is now described in detail by way of example with reference to the accompanying drawings in which:

Fig. 1. is a perspective view of one embodiment of a disk array subsystem constructed according to the teachings of the present invention;  
 Fig. 2 is a simplified partially exploded front perspective view of the disk array subsystem shown in Fig. 2;  
 Fig. 3 is a top view of one of the first disk drive module guide plates shown in Fig. 2;  
 Fig. 4 is a bottom view of the first disk drive module guide plate shown in Fig. 3;  
 Fig. 5 is a fragmentary top view of the first disk drive module guide plate shown in Fig. 3;  
 Fig. 6 is a fragmentary bottom view of the first disk drive module guide plate shown in Fig. 3;  
 Fig. 7 is a fragmentary bottom perspective view of one of the second disk drive module guide plates shown in Fig. 2;  
 Fig. 8 is a front view of the backplane shown in Fig. 2;  
 Fig. 9 is a right side view of one of the disk drive modules shown in Fig. 1;  
 Fig. 10 is a left side view of the disk drive module shown in Fig. 9;  
 Fig. 11 is a front view of the disk drive module shown in Fig. 9;  
 Fig. 12 is a rear view of the disk drive module shown in Fig. 9;  
 Fig. 13 is a right side view of the frame of the disk drive module shown in Fig. 9;  
 Fig. 14 is a perspective view, taken from the left, of the frame shown in Fig. 13;  
 Fig. 15 is a fragmentary perspective view, taken from the rear, of the frame shown in Fig. 13;  
 Fig. 16 is a section view showing the disk drive module of Fig. 9 mounted and secured in place on the first disk drive module guide plate of Fig. 3;  
 Fig. 17 is a front view of an empty or filler disk drive module constructed according to the teachings of the present invention;  
 Figs. 18(a) and 18(b) are right and left side views, respectively, of the filler disk drive module shown

in Fig. 17;

Fig. 19 is a perspective view of a second embodiment of a disk array subsystem constructed according to the teachings of the present invention; and

Fig. 20 is an exploded perspective view of the disk array subsystem shown in Fig. 19 with the fan pack and the components of the chassis removed.

### DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Referring now to Figs. 1 and 2, there is shown of one embodiment of a disk array subsystem 11 adapted for use in a data processing system. Subsystem 11 comprises a generally rectangular hollow chassis 13 which is preferably made from metal or any other material having sufficient strength. Chassis 13 may be integrally formed or assembled from individual parts. Chassis 13 includes a top wall 15, a bottom wall 17, a pair of side walls 19-1 and 19-2, an open front end and an open rear end.

A generally rectangular open front panel 21 is fixedly mounted by any suitable means such as screws (not shown) over the front end of chassis 13. Panel 21 has a large rectangular opening 21-1 and a plurality of holes 21-2. A fan pack 23 is removably mounted over the rear end of the chassis 13. Fan pack 23 includes a set of six exhaust fans 25-1 through 25-6 which are used to cool the contents of chassis 13 by drawing air in a generally unidirectional path through holes in the front end of chassis 13, such as holes 21-2 across the length thereof, and then out the rear end.

Disposed within chassis 13 are three power supplies 27-1 through 27-3, a pair of controller boards 29-1 and 29-2, a backplane 31, and a set of twenty identical disk drive modules 33-1 through 33-20.

Power supplies 27-1 through 27-3 are electrically connected to the rear surface of backplane 31 and provide power to subsystem 11. Controller boards 29-1 and 29-2 are electrically connected to the rear surface of backplane 31 and control the operations of subsystem 11. The specifics of how power supplies 27 supply power to the subsystem and how controller boards 29 control operations of the subsystem are not important and are not described here.

Power supplies 27-1 through 27-3 and controller boards 29-1 and 29-2 are slidably and removably mounted inside chassis 13 on supporting brackets (not shown).

Disk drive modules 33-1 through 33-20 are slidably and removably mounted in chassis 13 through opening 21-1 in two rows with ten modules 33 in each row. The structure for mounting modules 33 in chassis 13 includes four first disk drive module guide plates 35-1 through 35-4 and two second disk drive

module guide plates 37-1 and 37-2, all of which are horizontally disposed in chassis 13. Guide plates 35-1 and 35-2 are fixedly mounted on bottom wall 17 by screws (not shown) and guide plate 37-1 is fixedly mounted on top wall 15 by screws (not shown). Guide plate 37-2 is fixedly mounted on side walls 19 by screws (not shown) and guide plates 35-3 and 35-4 are fixedly mounted on top of second guide plate 37-2 by screws (not shown). Each disk drive module 33 is slidably mounted on a first guide plate 35 and a second guide plate 37. In addition to serving to mount disk drive modules 33 in chassis 13, guide plates 35 and 37 also serve to place disk drive modules 33 in approximate alignment with backplane 31 for electrical connection therewith.

First disk drive module guide plate 35-1 is shown in greater detail in Figs. 3 through 7. As can be seen, plate 35-1 is a unitary generally rectangularly moulded structure made of plastic and shaped to define five longitudinally disposed parallel channels 39-1 through 39-5. Each channel 39 includes a top wall having two sections 40-1 and 40-2, each of which is slotted, and a bottom wall having three sections 41-1, 41-2 and 41-3. The bottom side of section 40-1 of the top wall is shaped to define a pawl 44. First disk drive module guide plates 35-2 through 35-4 are identical in construction to first disk module drive guide plate 35-1.

Second disk drive module guide plate 37-1, a portion of which is shown in detail in Fig. 7, is a generally rectangular plate having ten longitudinally disposed parallel grooves 43. Three such grooves 43 are shown in Fig. 7 and are labelled 43-1 through 43-3.

Referring now to Fig. 8, there is shown a front view of backplane 31. As can be seen, a plurality of electrical connectors 45-1 through 45-20 are disposed on the front side of backplane 31, each for use with one of the disk drive modules 33. A plurality of holes 47 are provided on backplane 31 through which air drawn by fans 25 may pass to cool the inside of chassis 13. Backplane 31 is fixedly mounted within chassis 13 by means of a supporting bracket (not shown).

Referring now to Figs. 9-12, disk drive module 33-1 is shown in greater detail. As can be seen, module 33-1 includes an elongated, generally rectangular, unitary frame 49 (see also Figs. 13 through 15 wherein frame 49 is shown separately). Frame 49 includes a top wall 51, a bottom wall 53, a front wall 55, a rear wall 57, and a side wall 59. Top wall 51 includes a longitudinally extending fin 61 and bottom wall 53 includes a longitudinally extending T-bar 63. To mount a disk drive module 33 in chassis 13, T-bar 63 is slidably inserted into a channel 39 on first disk drive module guide plate 35, and fin 61 is slidably inserted into a corresponding groove 43 on second disk drive module guide plate 37. T-bar 63, fin 61, channel 39, and groove 43 are chamfered as shown to facilitate inser-

tion.

To secure disk drive module 33 in place on plate 35, T-bar 63 is shaped to include a detent 65 which slides over pawl 44 once module 33 has been fully inserted into its appropriate channel 39 in first disk drive module guide plate (see Fig. 16). Removal of module 33 from channel 39 once it has been secured thereto with the aforementioned pawl and detent combination is accomplished by pulling module 33 with sufficient force to cause detent 65 to slide back over pawl 44 in the reverse direction.

A handle 66 is fixedly mounted on front wall 55 of frame 49 with an adhesive (not shown) to facilitate insertion and removal of drive module 33 into and out of chassis 13.

In a preferred embodiment of the invention, frame 49 has a top surface length  $L_t$  of approximately 290mm, a bottom surface length  $L_b$  of approximately 294mm, a height  $h$  of approximately 135mm, and a width  $z$  of approximately 41.8mm. In addition, plate 35 has a length  $L$  of approximately 198mm and a width  $W$  of approximately 191mm. Each channel 39 has a width  $x$  of approximately 16mm with adjacent channels 39 being separated by a distance  $d$  of approximately 24mm. When a pair of disk drive modules 33 are mounted in adjacent channels 39 of plate 35, they are separated by a space of approximately 3mm through which air drawn by fans 25 may pass.

Mounted within frame 49 are a 3.5 inch (89mm) disk drive 67, a regulator card 69, and a ribbon cable 71. Ribbon cable 71 electrically connects disk drive 67 to regulator card 69.

The rear edge of regulator card 69 includes an edge connector 73 which extends rearwardly a short distance beyond rear wall 57 and is mateable with an electrical connector 45 on the front side on backplane 31. To ensure that edge connector 73 is properly guided into interengagement with an electrical connector 45 when disk drive module 33 is slid into position within chassis 13, regulator card 69 is mounted on frame 49 so that it can move in three directions. This is accomplished by mounting regulator card 69 on bifurcated squeezable snaps 75 through oversized holes 76-1 through 76-4. As can be seen, because holes 76 are oversized relative to snaps 75, regulator card 69 can move in the plane of the card. Each snap 75 includes a tap 77 which serves to limit upward movement of card 69 relative to frame 49. The distance from the bottom of tabs 77 to side wall 59 is greater than the thickness of card 69. Consequently, card 69 can also move in a direction perpendicular to side wall 59.

As can be seen best in Figs. 11 and 14, a plurality of holes 81 are provided in front wall 55 of frame 49 to permit air drawn by fan pack 23 to pass there-through into chassis 13.

Referring now to Figs. 17, 18(a) and 18(b), there is shown an empty or filler disk drive module 83 constructed according to the teachings of the present in-

vention.

Filler module 83, which may be inserted into chassis 13 in place of a disk drive module 33 should less than the maximal number of disk drives be needed for operation of subsystem 11, consists of an elongated frame 85 and a handle 87. Frame 85 is identical in construction, shape and size to elongated frame 49 of disk drive module 33. Handle 87, which extends over the entire width of front wall 55, is fixedly mounted on the front end of frame 85 with a suitable adhesive (not shown).

To facilitate installation and/or retrofitting of subsystem 11 into the consoles of various types of data processing systems, subsystem 11 preferably complies with NEMA standards by having an outer length  $L_o$  of 19 inches (483mm) and an outer width  $W_o$  of 14 inches (356mm).

Referring now to Fig. 19, there is shown a second embodiment of a disk array subsystem, the subsystem taking the form of a stand-alone tower unit 101.

An exploded view of tower unit 101 without the various electronic components and fan pack is shown in Fig. 20 and includes chassis 13, front panel 102, a top panel 103, a bottom panel 105, a pair of side panels 107-1 and 107-2, and a frame 109 on casters.

## Claims

1. A disk array subsystem for use in a data processing system, said disk array subsystem comprising:
  - a) a chassis;
  - b) a backplane fixedly mounted inside said chassis;
  - c) disk drive module guide plate means, said disk drive module guide plate means including a first disk drive module guide plate fixedly mounted in said chassis, said first disk drive module guide plate having a plurality of parallel slotted channels;
  - d) a plurality of disk drive modules slidably and removably mounted on said first disk drive module guide plate, each disk drive module including a frame having an elongate T-bar adapted to be slidably mounted in one of said parallel slotted channels;
  - e) said first disk drive module guide plate being mounted on said chassis so as to place said disk drive modules in approximate alignment with said backplane for electrical connection therewith when mounted on said first disk drive module guide plate;
  - f) controller means for controlling the operations of said disk drive modules; and
  - g) power supply means for powering said disk drive modules.
2. The disk array subsystem as claimed in claim 1 wherein said chassis is a generally rectangular, box-like structure having a top wall, a bottom wall, a pair of side walls, an open front end and an open rear end, said disk array subsystem further comprising cooling means for dissipating heat within said chassis.
3. The disk array subsystem as claimed in claim 2 wherein said cooling means includes a fan pack mounted at said open rear end for drawing air longitudinally through the inside of said chassis from said open front end and out said open rear end.
4. The disk array subsystem as claimed in claim 3 wherein said disk drive modules are oriented along the longitudinal axis of said chassis.
5. The disk array subsystem as claimed in claim 1 wherein said backplane has a plurality of electrical connectors extending outwardly therefrom and wherein each of said disk drive modules includes an edge connector for mating with one of said electrical connectors on said backplane when said disk drive module is mounted on said first plate.
6. The disk array subsystem as claimed in claim 5 wherein said edge connector is movably mounted on frame of said disk drive module so as to facilitate mating said edge connector with its corresponding electrical connector on said backplane.
7. The disk array subsystem as claimed in claim 1 wherein each of said disk drive modules includes a 3.5 inch disk drive.
8. The disk array subsystem as claimed in claim 1 wherein said chassis is adapted to hold as many as twenty of said disk drive modules arranged in two rows of ten of said disk drive modules per row.
9. The disk array subsystem as claimed in claim 1 wherein each of said disk drive modules contains a 3.5 inch disk drive and wherein said chassis has an outer length of 19 inches and an outer width of 14 inches.
10. The disk array subsystem as claimed in claim 1 wherein said first disk drive module guide plate is a unitary structure shaped to define five of said parallel slotted channels.
11. The disk array subsystem as claimed in claim 1 wherein each of said disk drive modules and its associated slotted channel include a pawl and de-

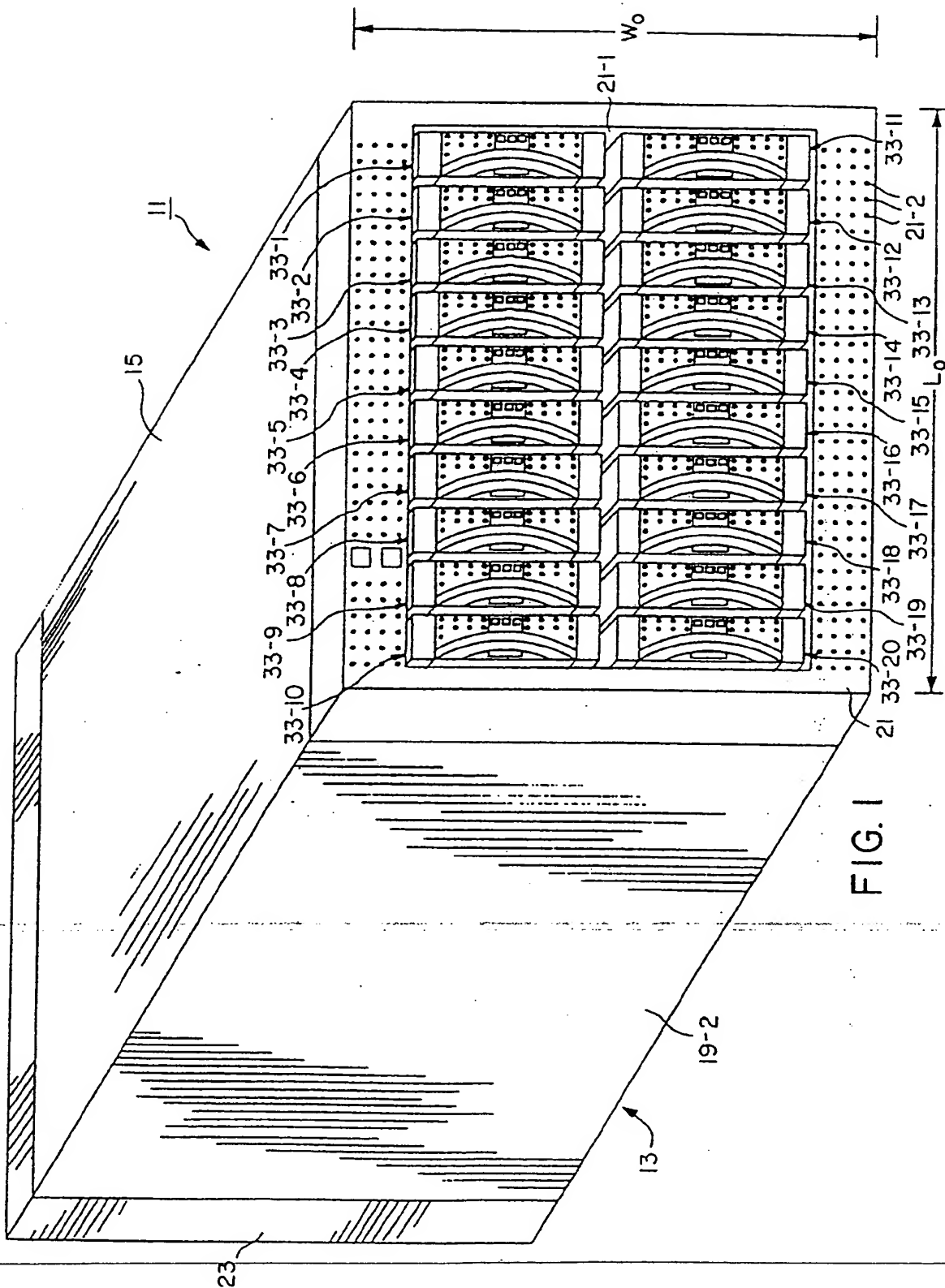
tent combination for securing said disk drive module in place on its associated slot.

12. The disk array subsystem as claimed in claim 11 wherein said disk drive module includes said detent and wherein said slotted channel includes said pawl. 5
13. The disk array subsystem as claimed in claim 1 wherein said frame of said disk drive module further includes an elongated fin and wherein said disk drive module guide plate means includes a second disk drive module guide plate fixedly mounted in said chassis, said second disk drive module guide plate having a plurality of grooves, said elongated fin being adapted to be slidably mounted in one of said grooves. 10 15
14. A disk drive module adapted for use in a data processing system, said disk drive module comprising: 20
  - a) an elongate frame, said elongate frame including a longitudinally extending T-bar for use in aligning said elongate frame in a data processing system; 25
  - b) a disk drive mounted on said elongated frame; and
  - c) a regulator card mounted on said elongated frame, said regulator card being electrically connected to said disk drive and electrically connectable to said data processing system. 30
15. The disk drive module as claimed in claim 14 wherein said disk drive is a 3.5 inch disk drive. 35
16. The disk drive module as claimed in claim 15 wherein said elongated frame is approximately 41.8mm in width and approximately 135mm in height. 40
17. The disk drive module as claimed in claim 16 further comprising a handle fixedly mounted on said elongated frame to assist in inserting and removing said elongated frame into and from said data processing system. 45
18. The disk drive module as claimed in claim 14 wherein said elongated frame includes a plurality of bosses and wherein said regulator card is provided with a plurality of oversized holes through which said bosses are inserted so that said regulator card is movably mounted relative to said elongated frame in the plane of said regulator card. 50

movement of said regulator card relative to said frame and wherein the thickness of said regulator card is appropriately selected so as to permit said regulator card to move in a direction perpendicular to the plane of said regulator card.

20. A frame for holding a disk drive, said frame comprising an elongate, generally rectangular, unitary structure shaped to include a front wall, a bottom wall, and a top wall, said bottom wall including a longitudinally extending T-bar, said top wall including a longitudinally extending fin.
21. A disk drive module assembly for use in a disk array subsystem, the disk array subsystem including a chassis, said disk drive module assembly comprising:
  - a) a first disk drive module guide plate fixedly mountable in the chassis, said first disk drive module guide plate having a plurality of parallel slotted channels; and
  - b) a plurality of disk drive modules slidably and removably mounted on said first disk drive module guide plate, each disk drive module including a frame having an elongated T-bar adapted to be slidably mounted in one of said parallel slotted channels.
22. A disk drive module assembly for use in a disk array subsystem, the disk array subsystem including a chassis, the disk drive module assembly comprising a disk drive module guide plate fixedly mountable in the chassis and a plurality of disk drive modules slidably and removably mountable on the disk drive module guide plate by means of a sliding retaining conformation provided between the guide plate and each module.

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19. The disk drive module as claimed in claim 18 wherein each of said bosses is a bifurcated squeezable snap having a tab for limiting upward



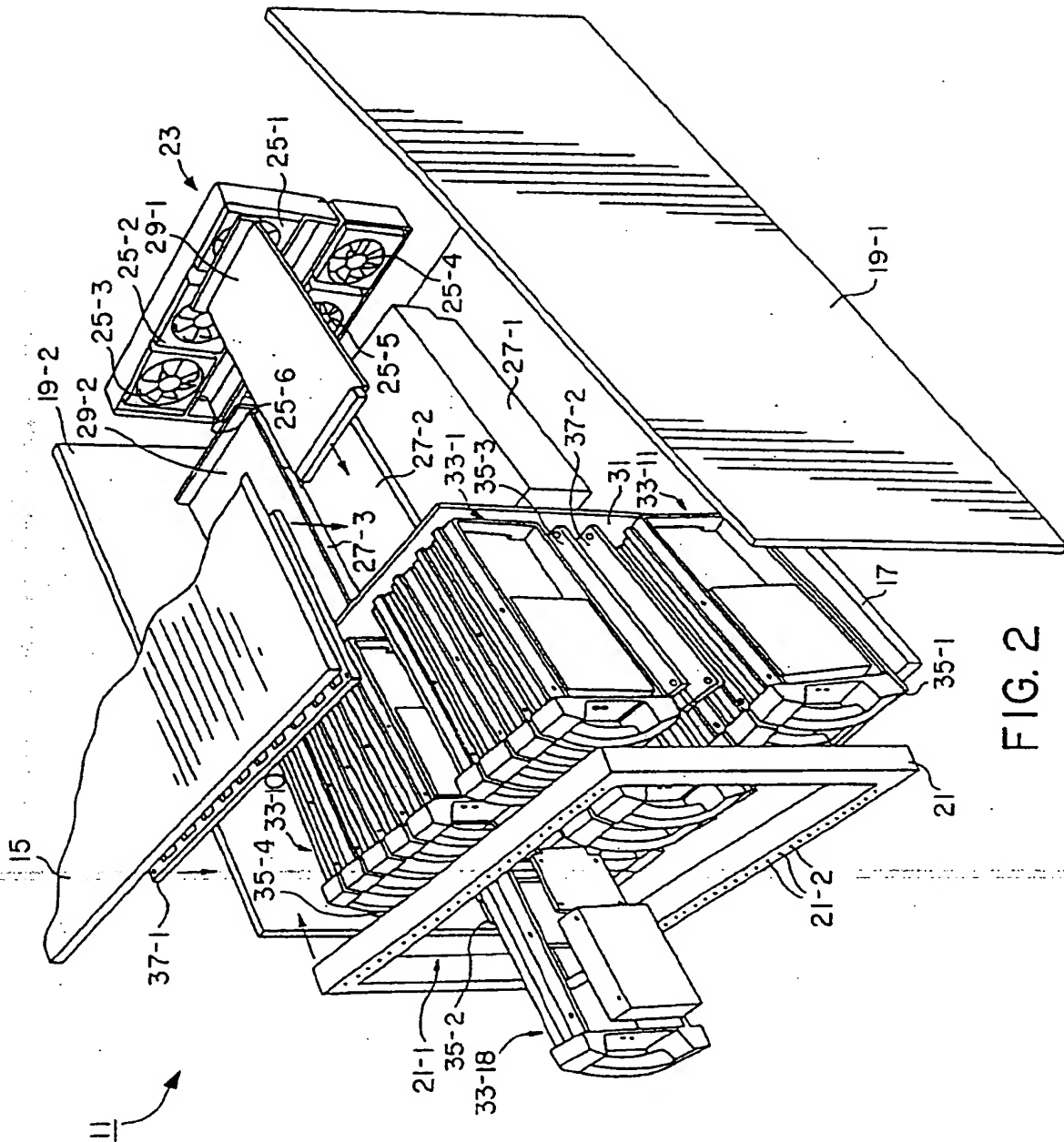


FIG. 2



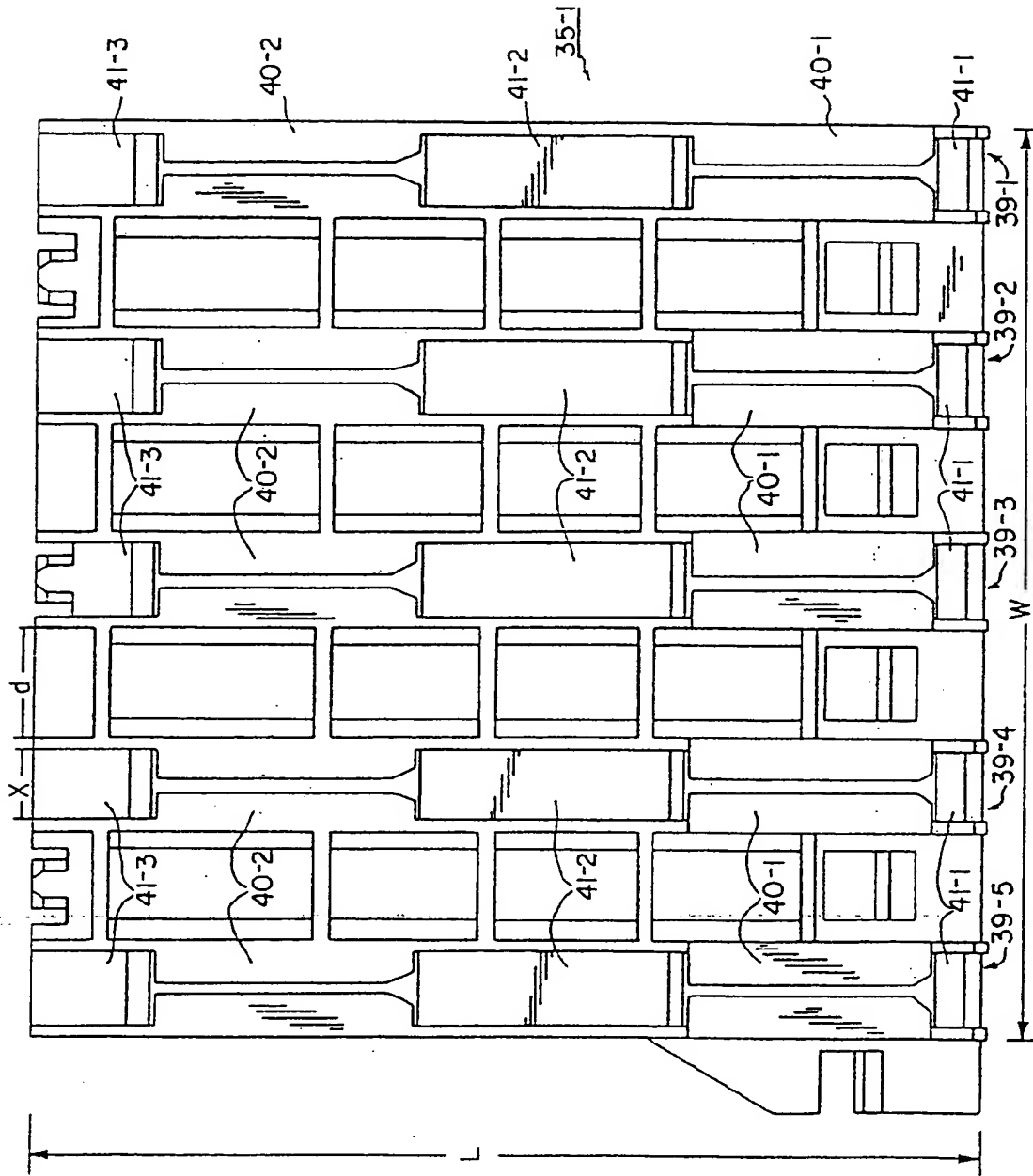
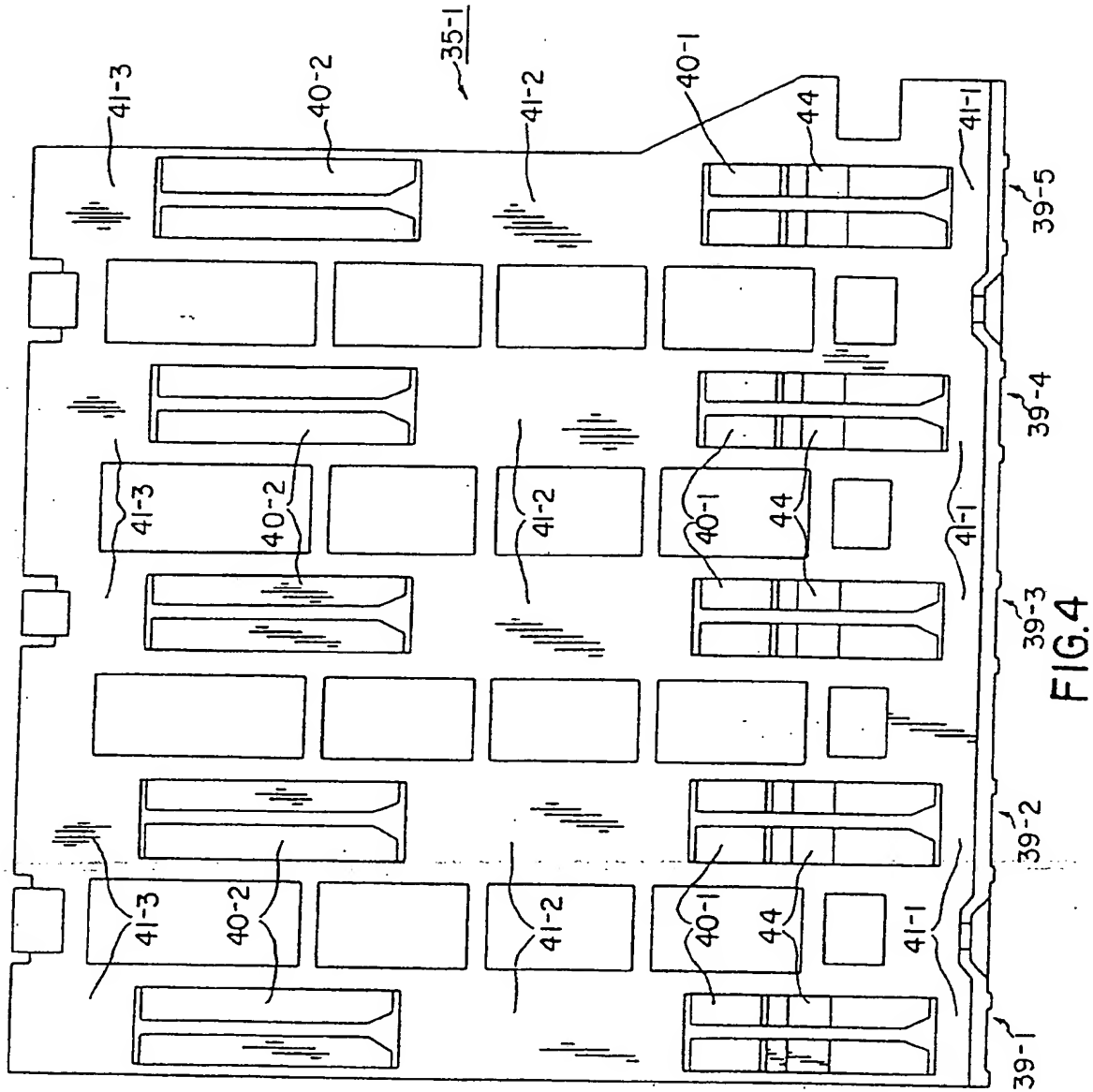


FIG. 3



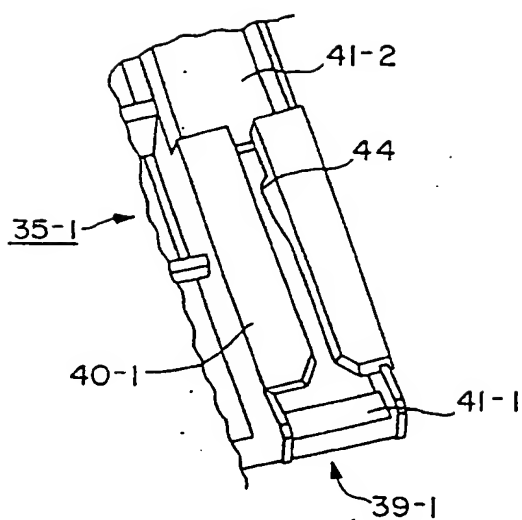


FIG. 5

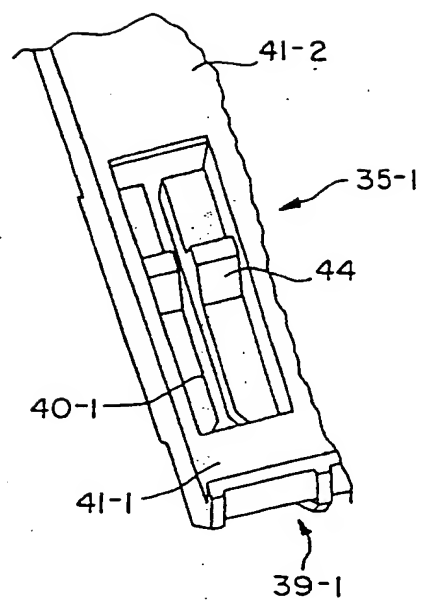


FIG. 6

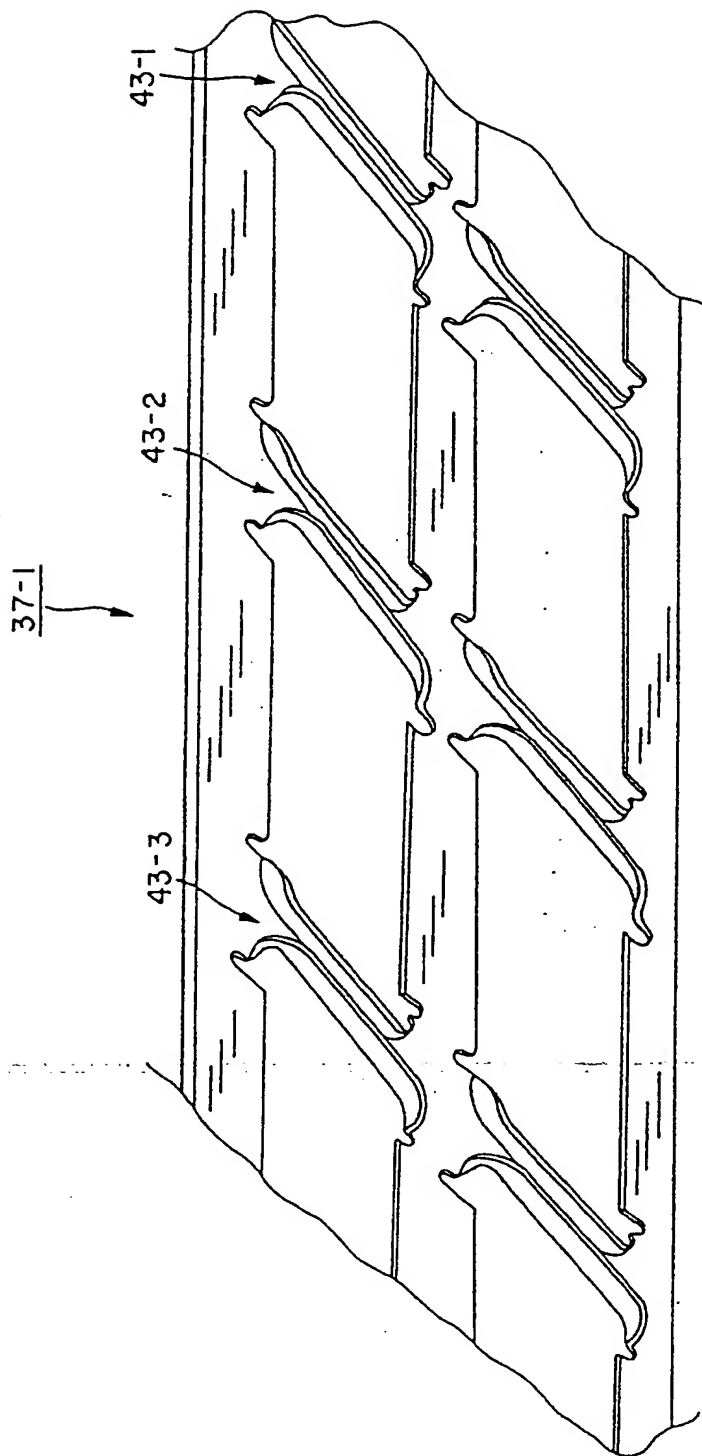


FIG. 7

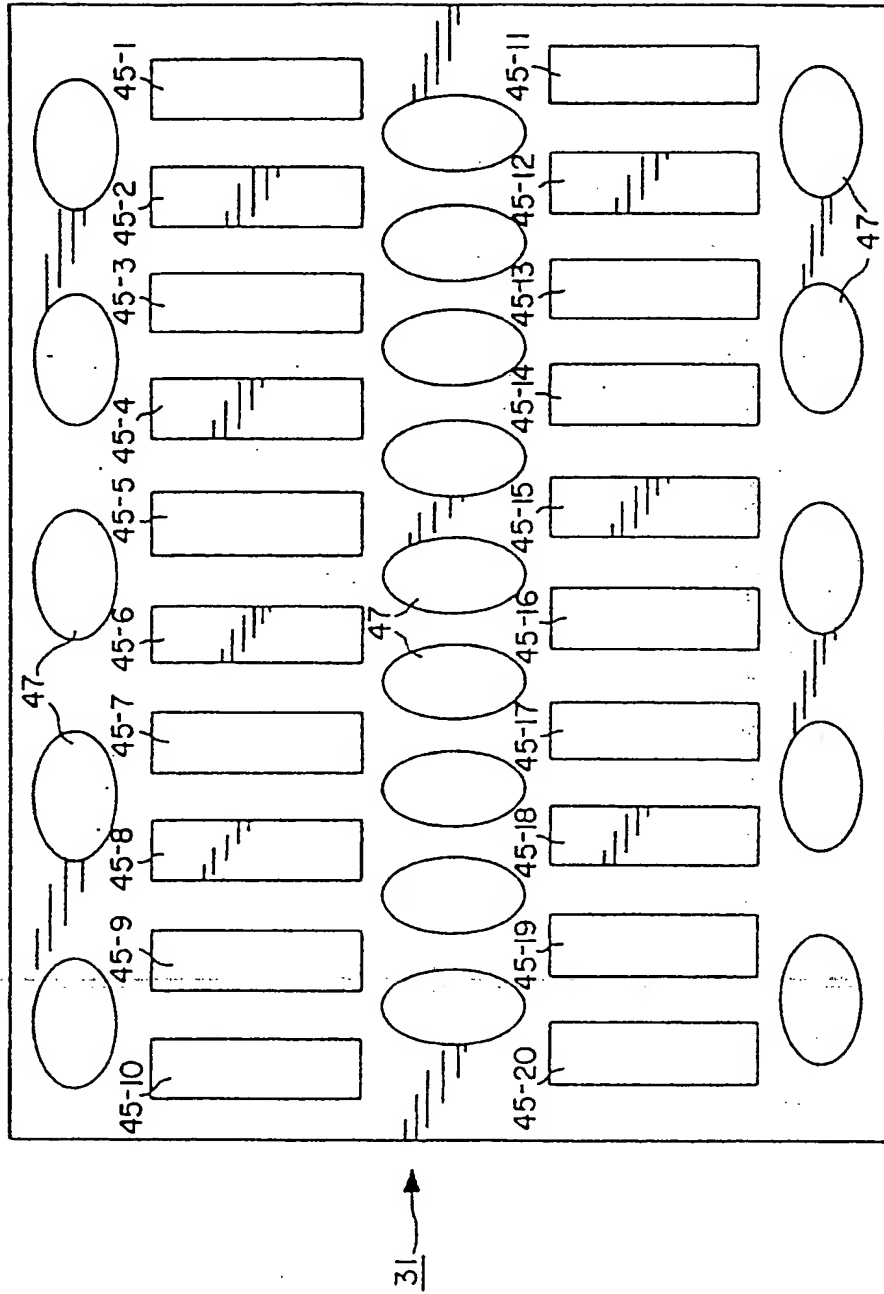
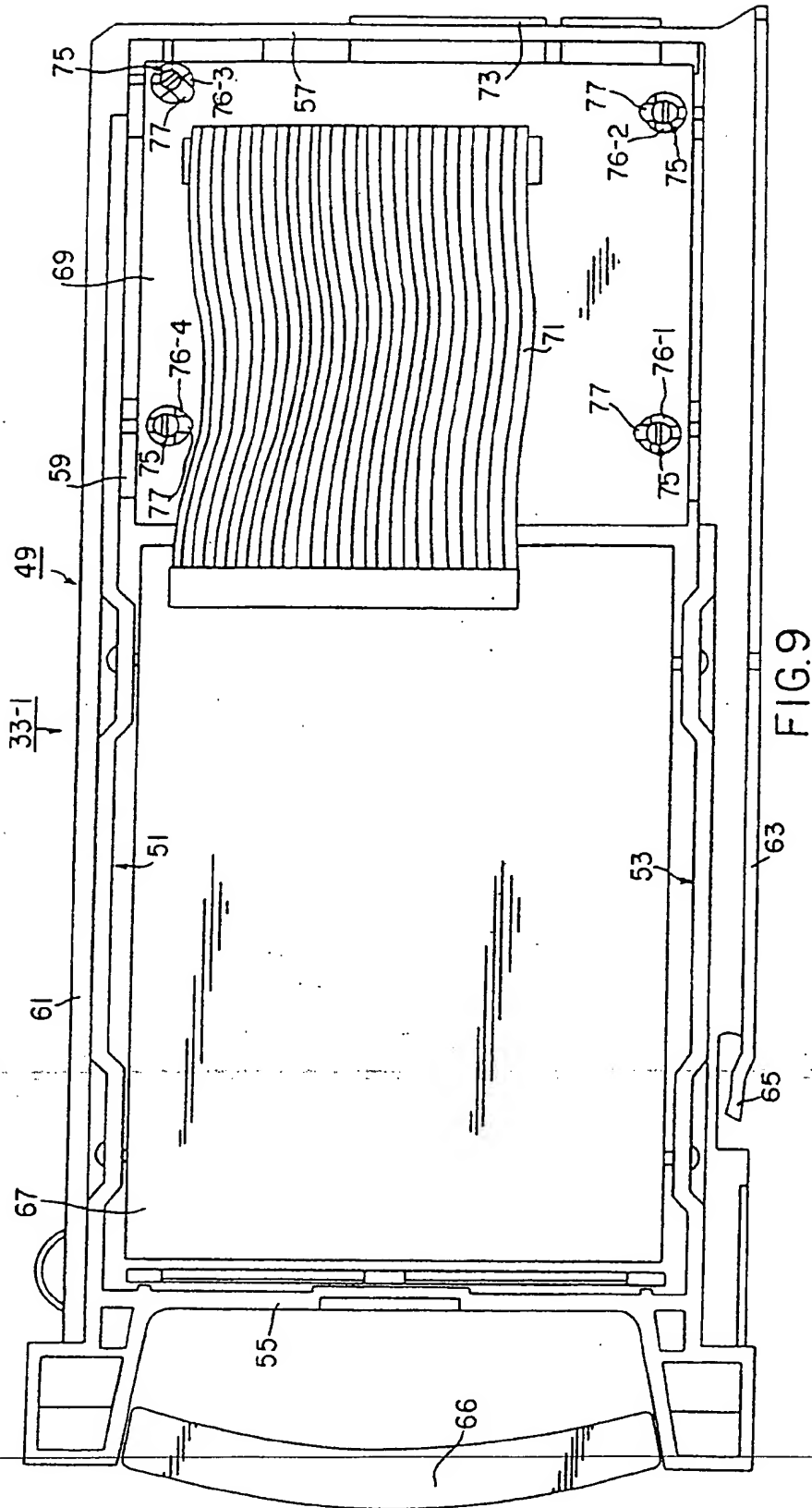


FIG. 8



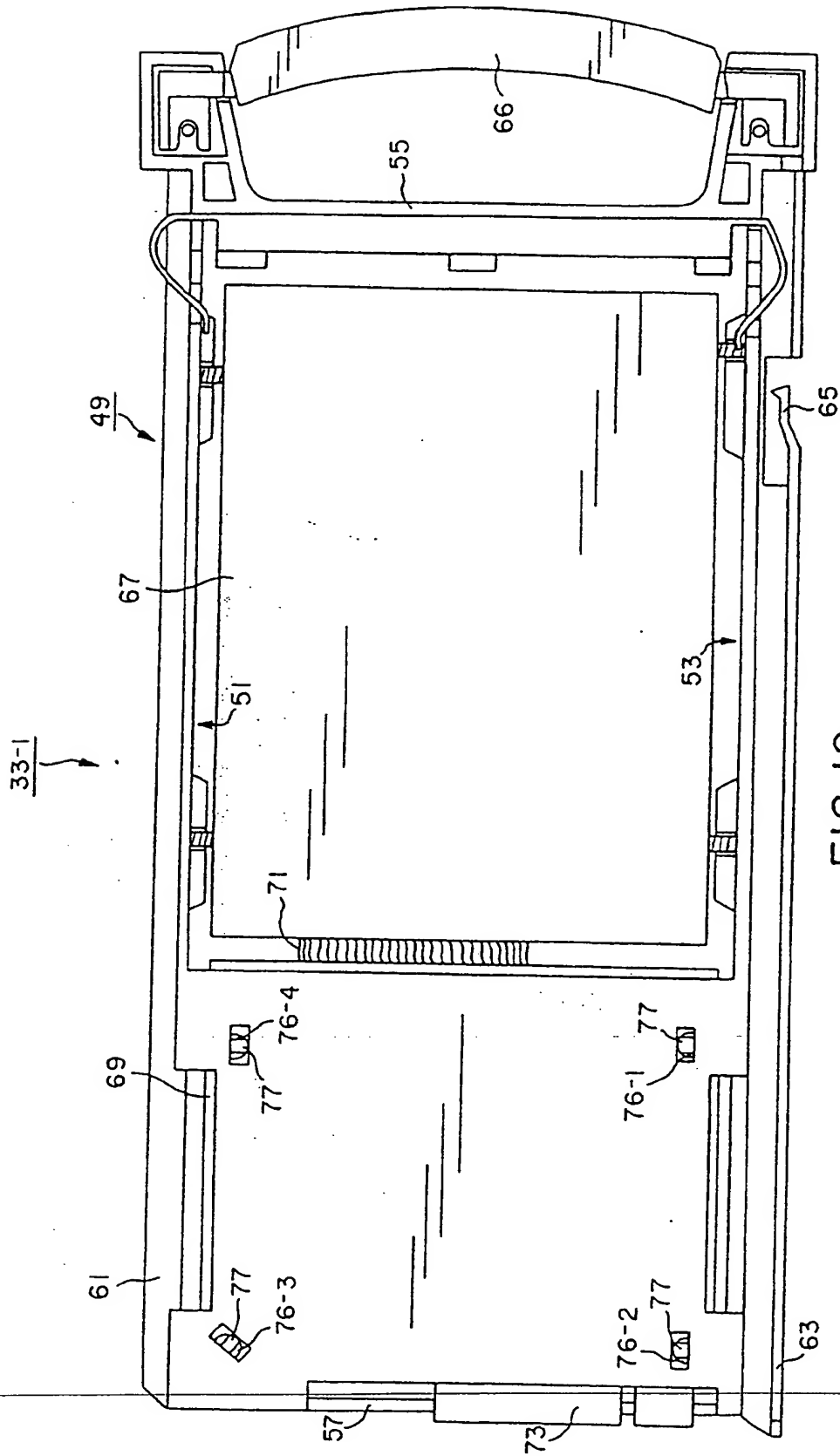


FIG. 10

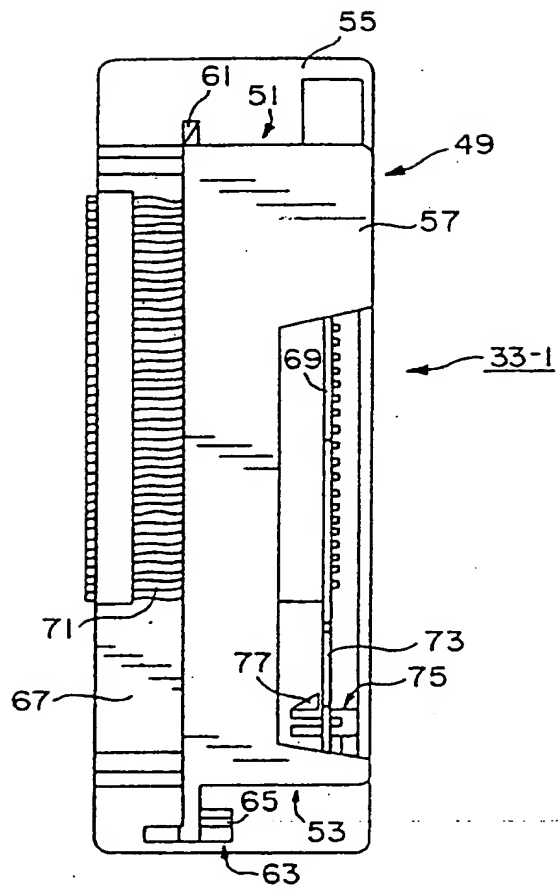


FIG. 12

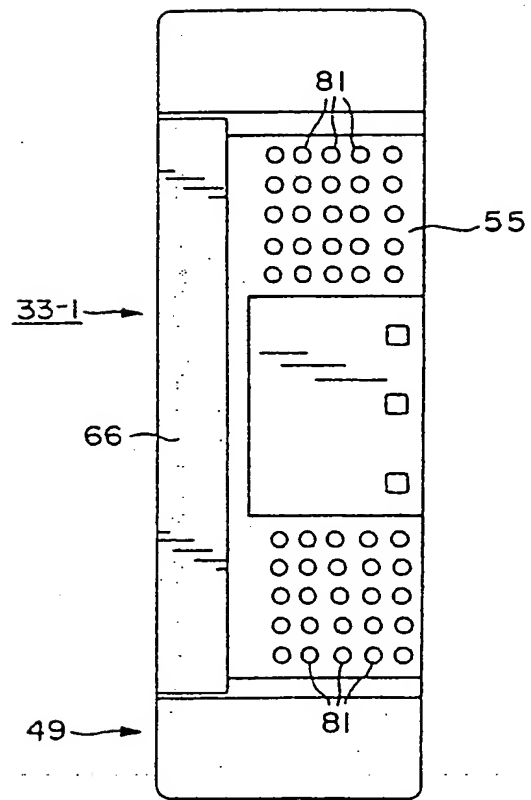


FIG. 11



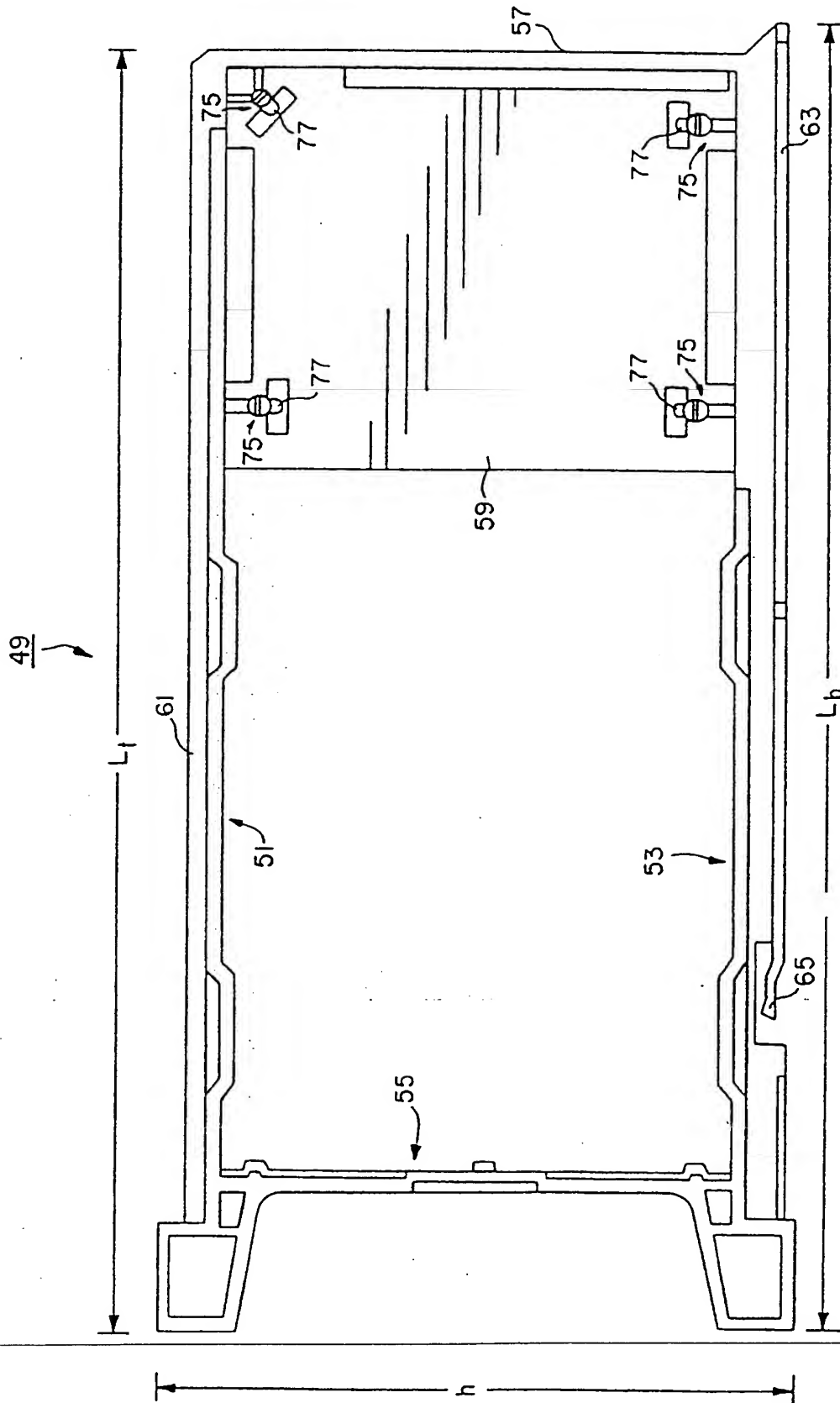


FIG. 13

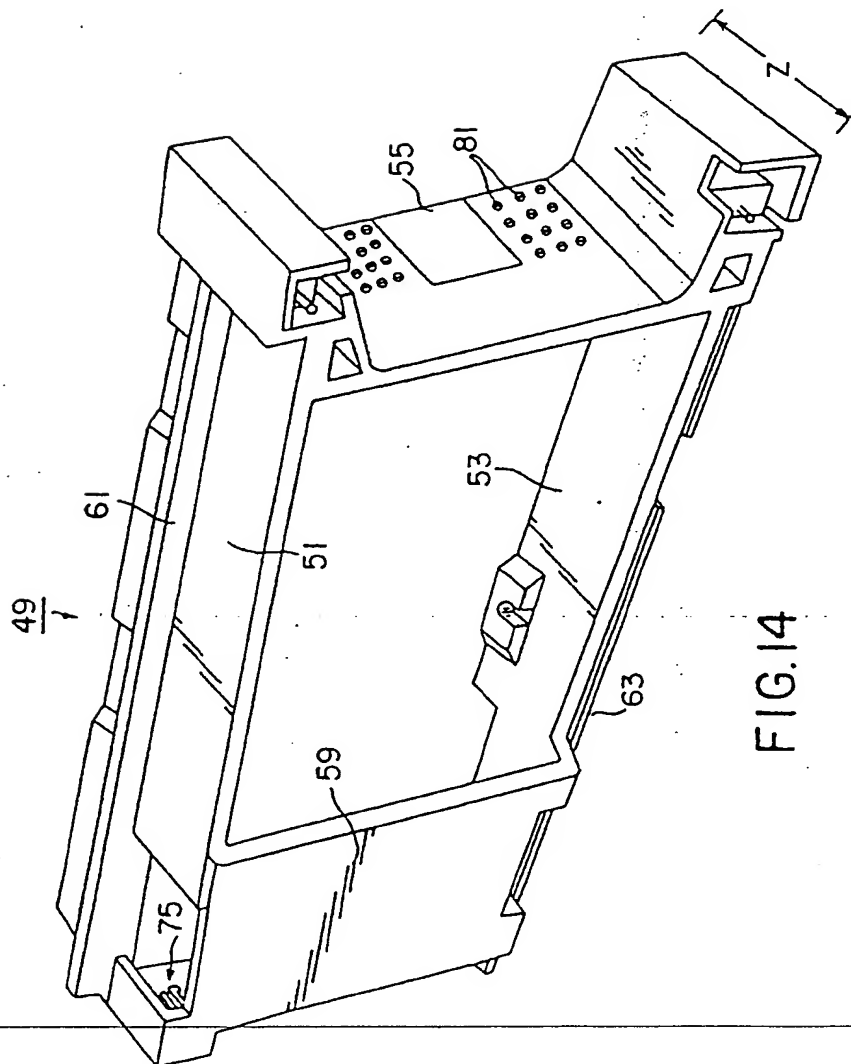


FIG. 14

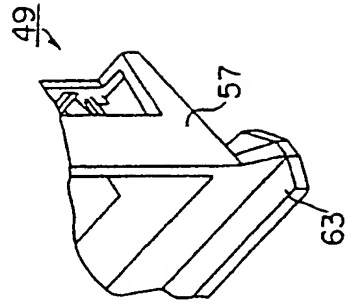
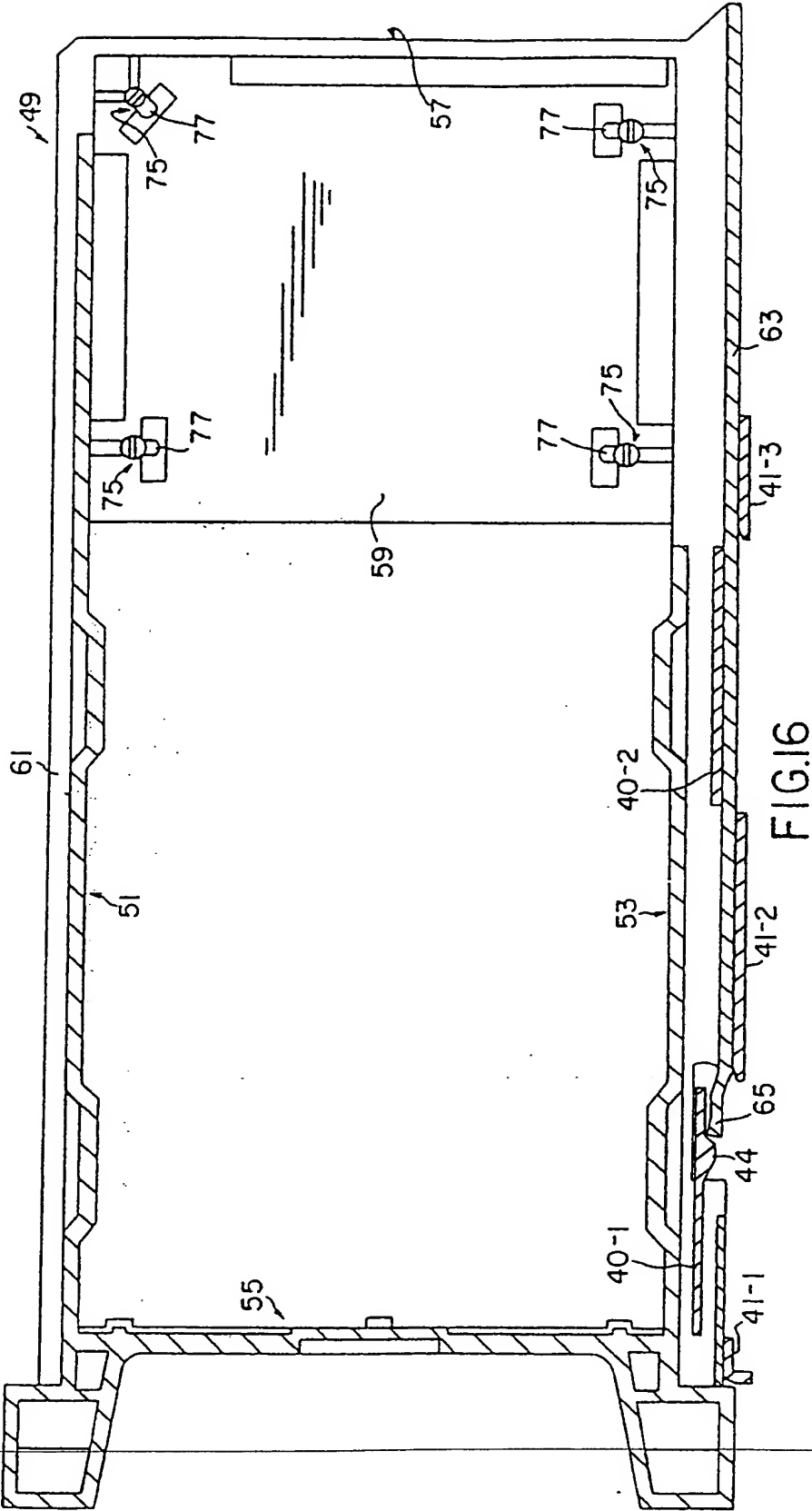
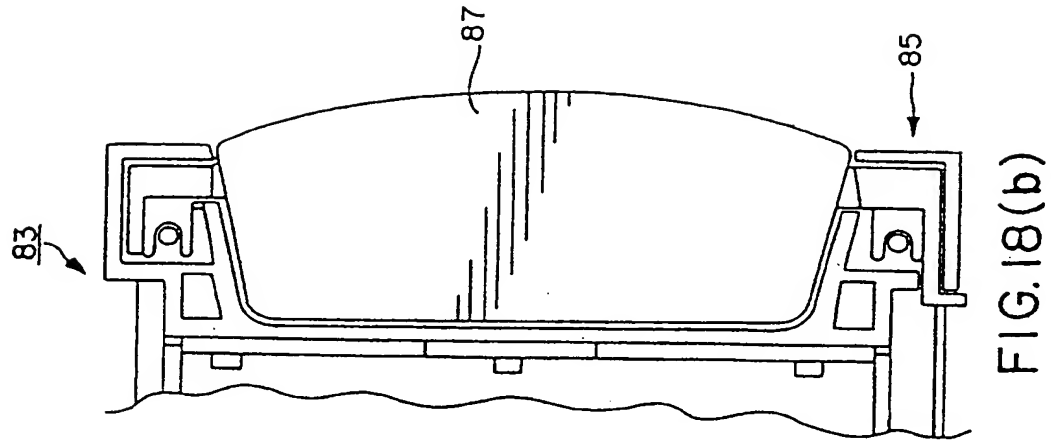
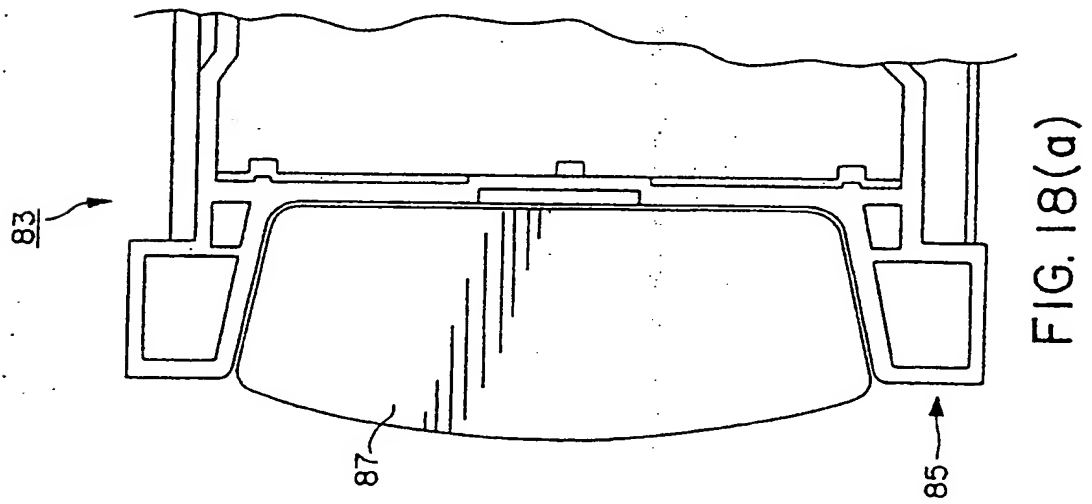
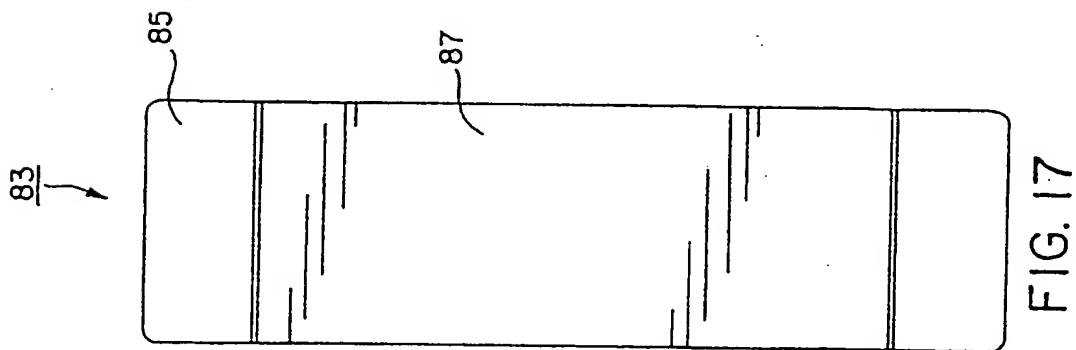


FIG. 15





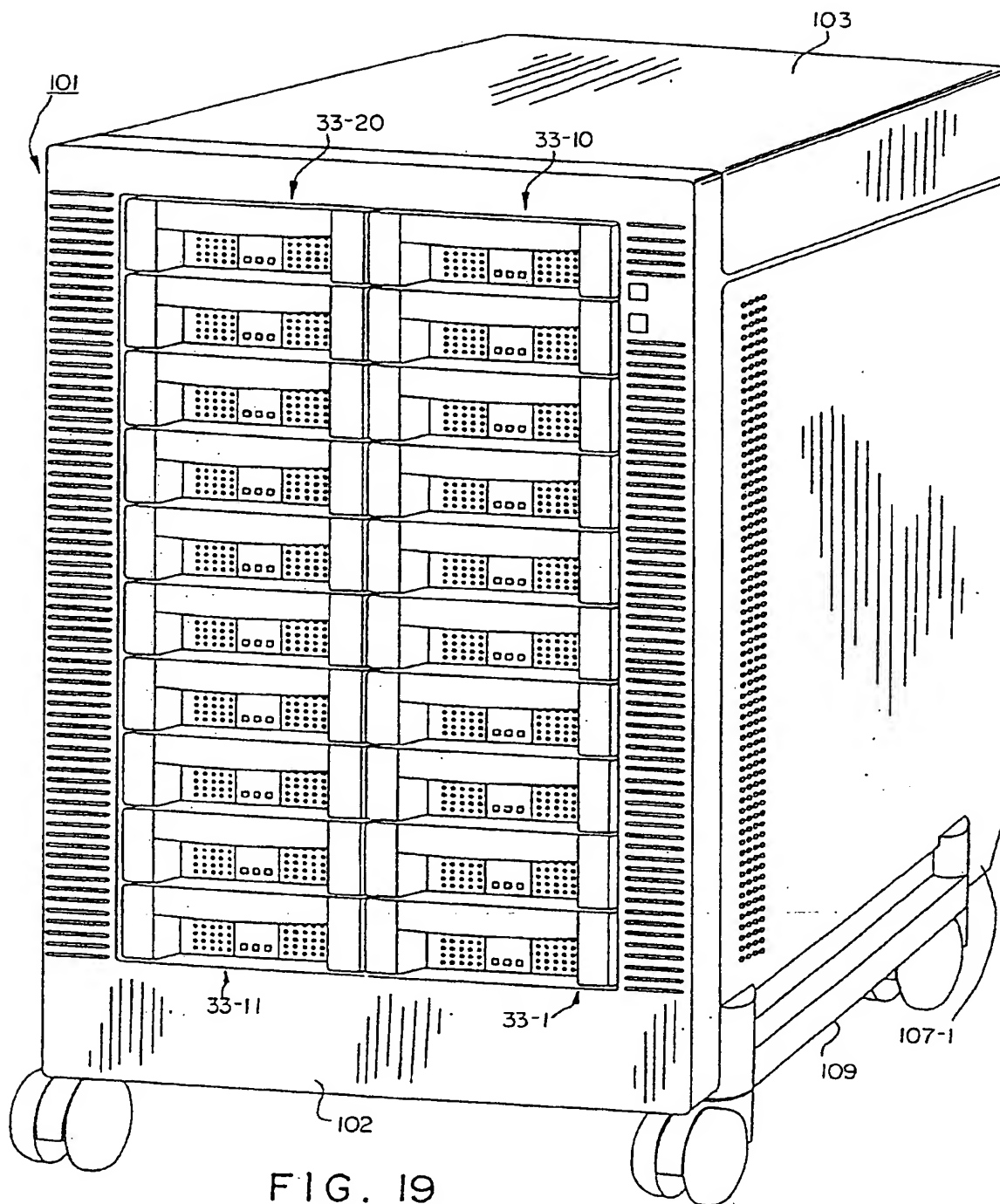


FIG. 19

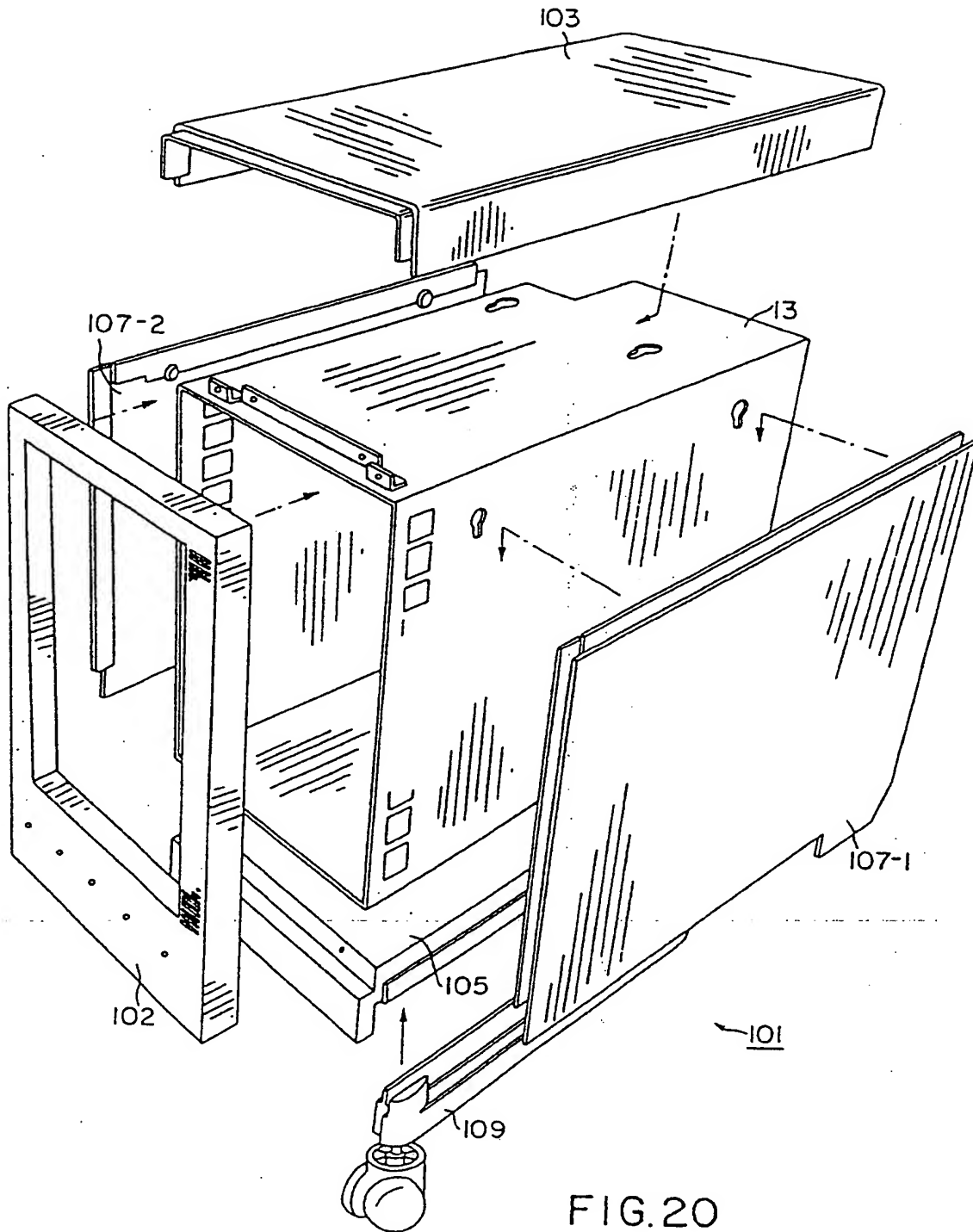


FIG.20



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(54) Disk array subsystem for use in a data processing system.

(57) A disk array subsystem for use in a data processing system. In one embodiment, the disk array subsystem comprises a generally rectangular chassis having a top wall, a bottom wall, a pair of side walls, an open front end and an open rear end. A fan pack is removably mounted over the open rear of the chassis to cool the contents thereof by drawing air into the chassis through the open front end and out of the chassis through the open rear end. Disposed within the chassis are three power supplies, a pair of controller boards, a backplane, and a set of twenty disk drive modules. A mounting structure comprising four first disk drive module guide plates and a pair of second disk drive module guides is fixedly mounted within the chassis for removably mounting the disk drive modules in the chassis through the open front end and for placing the disk drive modules in approximate alignment with the backplane for electrical connection therewith. Each first guide plate is shaped to include five parallel slotted channels, and each second disk drive module guide plate is shaped to include ten parallel grooves. Each of the twenty disk drive modules includes an elongated frame having a longitudinally extending T-bar adapted for slidable insertion into one of the slotted channels and a longitudinally extending fin adapted for slidable insertion into one of the grooves. The T-bar is shaped to include a detent, and the slotted channel is shaped to include a pawl, the detent and the pawl being interengageable so as to permit the disk drive module to be secured in place on its associated slotted channel.

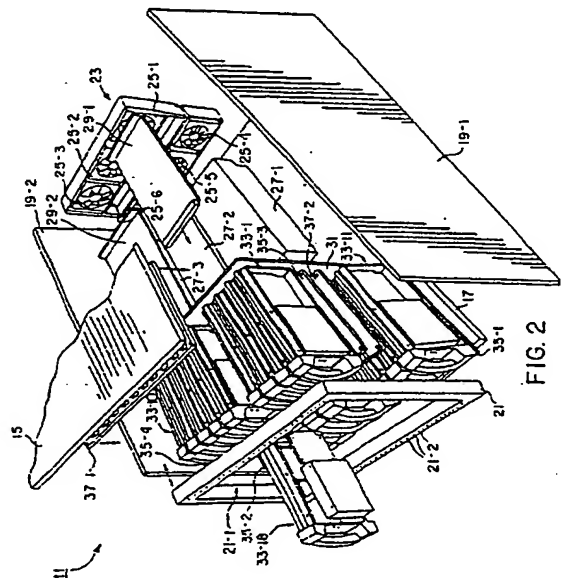


FIG. 2



European Patent  
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# EUROPEAN SEARCH REPORT

Application Number  
EP 93 30 6153

## DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
A	US-A-4 232 356 (SAUNDERS ET AL) * the whole document *	1, 11, 12	G11B33/14 G11B33/12 H05K7/14
A	EP-A-0 018 191 (GOULD INC) * figures 4-15 *	1, 11, 12	
A	FR-A-2 312 917 (SIEMENS AKTIENGESELLSCHAFT) * the whole document *	1, 14	
A	DE-A-39 06 260 (SIEMENS AG) * the whole document *	1, 14, 20-22	
A	EP-A-0 488 679 (FUJITSU LTD) * page 3, column 4, line 21 - page 11, column 20, line 18; claims; figures *	1-22	
A	US-A-4 967 155 (MAGNUSON) * the whole document *	1-22	
A	IBM TECHNICAL DISCLOSURE BULLETIN., vol.32, no.10B, March 1990, NEW YORK US pages 300 - 304, XP000097894 'pluggable hard disk assembly' * the whole document *	14	TECHNICAL FIELDS SEARCHED (Int.Cl.5)  G11B H05K
A	IBM TECHNICAL DISCLOSURE BULLETIN., vol.33, no.6B, November 1990, NEW YORK US pages 76 - 77, XP000108657 'removable and trasportable dasd' * the whole document *	14	
The present search report has been drawn up for all claims			
Place of search <b>THE HAGUE</b>		Date of completion of the search <b>23 June 1994</b>	Examiner <b>Nanos, A</b>
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application I : document cited for other reasons & : member of the same patent family, corresponding document			

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